



UNIDRAW NP 35

UNIDRAW NP 35 is developed with highly refined mineral oil for the metal forming processes such as drawing, stamping and punching. It is an inactive ester-based lubricant that is fortified with chlorinated additive to provide a stable lubricating film required in the forming of metals. The heavy treat-rate of EP additives ensures sufficient protection to the form tool, resulting in high standard of work finish as well as precision.

Besides metal forming, UNIDRAW NP 35 is recommended for all steel, stainless as well as non-ferrous materials.

APPLICATIONS / BENEFITS

- Enhanced die life.
- Provides high quality finishes and accuracy.
- Easy removal.
- Complies with RoHS requirements.

TYPICAL CHARACTERISTICS

TEST DESCRIPTION	METHOD	TYPICAL RESULTS
Specific Gravity @ 15 °C	ASTM D 4052	0.9100
Flash Point, °C	ASTM D 92	>235
Kinematic Viscosity @40°C (cSt)	ASTM D 445	37
Color	ASTM D 1500	<1.5
Copper Corrosion 3 h / 100°C	ASTM D 130	1a