



UNITED UNINET MP 25

UNINET MP 25 is a multi-purpose neat cutting oil blended with an additive that provides a synergistic combination between chlorinated, sulfurized EP and esters.

UNINET MP 25 is suitable for medium to heavy duty tapping and deep drilling processes. Formulated with highly refined mineral base stock, the combination of EP and lubricity additives provide a stable lubricating film required between the tool and metal surface.

UNINET MP 25 is light in color so as to enable the user to observe the high precision machining operation expected of this product and is suitable for use on both ferrous and non-ferrous metals.

APPLICATIONS / BENEFITS

- Enhanced die life.
- Provides high quality finishes and accuracy.
- Easy removal.

TYPICAL CHARACTERISTICS

TEST DESCRIPTION	METHOD	TYPICAL RESULTS
Specific Gravity @ 15 °C	ASTM D 4052	0.86
Flash Point, °C	ASTM D 92	>200
Kinematic Viscosity @40°C	ASTM D 445	25
Color	ASTM D 1500	2.5
Copper Corrosion, 3h /100°C	ASTM D 130	1b

Product Data Sheet