



UNINET 211

United UNINET 211 is formulated for the high precision auto-lathes industry for the machining of low alloy steel, free cutting steel and non-ferrous metals. It is recommended for all metalworking applications, with the exception of very severe, stainless or heavy-duty applications.

UNINET 211 is free from chlorine and sulfur, and is blended with a proprietary high polarity additive that exhibits good synergistic EP/AW effects.

UNINET 211 has anti-mist feature.

APPLICATIONS / BENEFITS

- Increased tool life between regrinds.
- Improved metal finishing.
- Reduced chip welding in heavy-duty operation.

TYPICAL CHARACTERISTICS

TEST DESCRIPTION	METHOD	TYPICAL RESULTS
Specific Gravity @ 15 °C	ASTM D 4052	0.8924
Flash Point, °C	ASTM D 92	>200
Kinematic Viscosity @40°C (cSt)	ASTM D 445	32
Color	ASTM D 1500	<3.5
Copper Corrosion 3 h / 100°C	ASTM D 130	1b