UNINET CS

Product Description:

UNINET CS is specially developed for heavy duty machining processes such as threading, tapping, milling and gear shaping. It is particularly suitable and recommended for the harder-to-machine high alloyed steels. It is formulated with high level of synthetic lubricity as well as sulfurized ester and may not be suitable for machining of non-ferrous or yellow metals.

UNINET CS is light in colour so as to enable users to observe the highly precision machining operation expected of this product. To minimize misting, this product is fortified with an anti-mist additive.

Applications / Benefits:

- Increased tool life between regrinds.
- Improved metal finishing.
- Reduced chip welding in heavy-duty operation.
- Better workplace visibility.

Typical Characteristics:

Test Description	Method	Typical Result
Specific Gravity @ 15C	ASTM D 4052	0.91
Flash Point, C	ASTM D 92	220
Kinematic Viscosity@40C (cSt)	ASTM D 445	30
Color	ASTM D 1500	< 2.0
Copper Corrosion, 3h/100C	ASTM D 130	4a

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Product Data Sheet