



UNINET SFO 710

Product Description:

UNINET SFO 710 is strongly recommended as the super finishing oil in the machining of aluminum, magnesium and copper alloys. This neat oil is suited for high-speed machining and is designed for light to moderate duty cutting operation.

Formulated from high quality transparent baseoils and ester-based lubricity additives, UNINET SFO 710 provides effective performance and is non-staining to both ferrous and non-ferrous metals.

This product is free from chlorine, sulphur, nitrites, phenols and PTBBA.

Applications / Benefits:

- ▣ Increased tool life.
- ▣ Improved surface finishing.
- ▣ Improved dimensional accuracy of work piece.
- ▣ Better work-piece visibility.
- ▣ Can be used as spindle oil.

Typical Characteristics:

Test Description	Method	Typical Result
Specific Gravity @ 15C	ASTM D 4052	0.83
Flash Point, C	ASTM D 92	174
Kinematic Viscosity@40C (cSt)	ASTM D 445	10
Color	ASTM D 1500	<0.5
Copper Corrosion, 3h/100C	ASTM D 130	1b