

# UNITED UNINET XCUT 2

## Product Description

UNINET XCUT 2 is chlorine-free, low misting neat cutting oil developed to meet the heavy duty demanding machining processes such as deep hole drilling, threading, tapping, milling, gear shaping and broaching. It is blended with a proprietary high polarity additive that forms a thermally stable boundary lubricating film on the metal surfaces.

UNINET XCUT 2 exhibits high synergistic anti-wear effects when combined with our proprietary sulfurized EP additives. It is NOT suitable for non-ferrous metal (e.g. copper, brass).

## Applications / Benefits

- \* Increased tool life between regrinds
- \* Improved metal finishing
- \* Reduced chip welding in heavy-duty operation
- \* Better workplace visibility

## Typical Characteristics

Test Description	Method	Unit	
Density @ 15 °C	ASTM D 4052	kg/L	0.873
Flash Point	ASTM D 92	°C	210
Pour Point	ASTM D 97	°C	-12
Kinematic Viscosity @ 40°C	ASTM D 445	cSt	21.96

Reference No.  
NET22-XCUT2-0-A2.24REV0

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